

Date: Thursday, 25/09/2008 10:50:56 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: AFT BLADE FOLD ASSEMBLY		
Job Number	: 41291 - 1						
Estimate Number	: 13532						
P.O. Number	:			Part Number	: PB674300103		
This Issue	: 25/09/2008	S.O. No.	:	Drawing Number	: B6743001 P.1,3,4,15		
Prsht Rev.	:	NC		Project Number	: N/A		
First Issue	: 18/08/2008	Type	: SMALL /MED FAB	Drawing Revision	: B1		
Previous Run	:	41239		Material	:		
Written By	:			Due Date	: 15/09/2008	Qty:	1
Checked & Approved By	:	MF 08-09-25			split 2		
Comment	: Est Rev:A 08-07-30 new issue DD verified by:ec			Um:	Each		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB674300109	Aft Blade Fold Assembly Weldment	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Aft Blade Fold Assembly Weldment batch: 412001B 42154	MF 08-10-30
2.0	PB674300113	Aft Adjustable Blade Support Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Aft Adjustable Blade Support Assembly batch: 40607 x 2	MF 08-10-24
3.0	PB674300117	Aft Adjustable Blade Support Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Aft Adjustable Blade Support Assembly batch: 40609 x 2	MF 08-10-24
4.0	PB674300121	PB67-43001-21	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-21 batch: 41370	MF 08-10-24
5.0	PB674300123	PB67-43001-23	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-23 batch: 41371 342972 -> 1	MF 08-10-24

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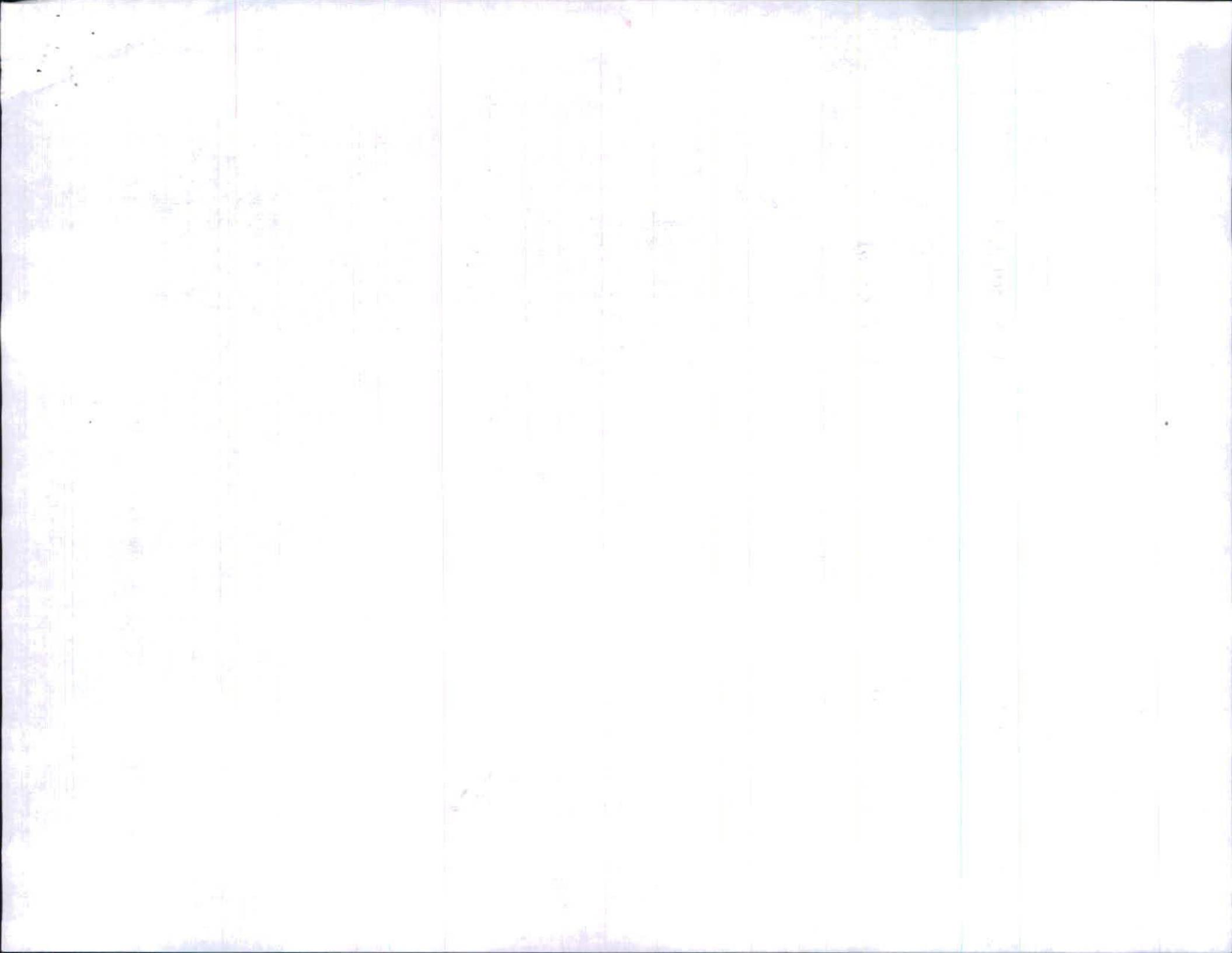
Job Number: 41291

Part Number: PB674300103

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	PB674300137	PB67-43001-37
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-37 batch: 41379	MF 08-10-21
7.0	PB674300157	Stabilizer Arm
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Stabilizer Arm batch: 341014	MF 08-10-24
8.0	PB674300159	PB67-43001-59
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-59 batch: 41383	MF 08-10-24
9.0	PB674300163	Handle Assembly
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Handle Assembly batch: 41384	MF 08-10-24
10.0	PB6743001135	Male Eye
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Male Eye batch: B 23995A	MF 08-09-25
11.0	PB6743001155	Pin
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pin batch: B 41906 x 4	MF 08-09-25
12.0	PB6743001261	Lever Arm
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Lever Arm batch: B 41294	MF 08-09-25



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Seq. #:	Machine Or Operation:	Description :	
13.0	PB6743001265	Bushing	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Bushing batch: B41373	MF 08-09-25
14.0	PB6743001299	Bushing	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Bushing batch: B40062	MF 08-09-25
15.0	D3451045	Handle and Lock-Down Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Handle and Lock-Down Assembly batch: B41065 x2mx	MF 08-09-25
16.0	D3451047 043	Handle and Lock-Down Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Handle and Lock-Down Assembly batch: B41064 x2mx	MF 08-09-25
17.0	D34401	Tube Guide (Supersedes B67-43001-25/307)	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Tube Guide batch: B41347	MF 08-09-25
18.0	D34403	Clamp (Supersedes B67-43001-309)	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Clamp batch: B41277	MF 08-10-29
19.0	D34441	Velcro Loop Belt	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Velcro Loop Belt batch: B739965	MF 08-10-29

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Job Number: 		
Seq. #:	Machine Or Operation:	Description :
20.0	D34479 	Swing Arm 
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Swing Arm batch: <u>B41352</u>	MF 08-10-29
21.0	086004 	Inventory 
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Inventory batch: <u>m17850</u>	MF 08-10-29
22.0	MS27039107 	Screw 
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Screw batch: <u>m108057</u>	MF 08-10-29
23.0	MS27039123 	SCREW 
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) SCREW batch: <u>m108057</u>	MF 08-10-29
24.0	MS21042L4 	Nut 
	Comment: Qty.: 13.0000 Each(s)/Unit Total : 52.0000 Each(s) Nut batch: <u>m104683x10, m107499x19, m102552x15, m105054x8</u>	MF 08-10-29
25.0	MS21042L6 	Nut 
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Nut batch: <u>m108183x5, m105077x11</u>	MF 08-10-29
26.0	MS518596 	WASHER 
	Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s) WASHER batch: <u>m17890x4, m108986x20, m108473x8</u>	MF 08-10-29

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Part Number: PB674300103

Job Number:



Seq. #:	Machine Or Operation:	Description :	
27.0	MS518598	WASHER	
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s) WASHER batch: m108986.	MF 08-10-29
28.0	NAS43DD368	SPACER	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) SPACER batch: m109060	MF 08-10-29
29.0	NAS1149F0316P	WASHER	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) WASHER batch: m108473 *	MF 08-10-29
30.0	NAS1149F0432P	Washer	
		Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s) Washer batch: m18057	MF 08-10-29
31.0	NAS1149F0632P	WASHER	
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s) WASHER batch: m18057	MF 08-10-29
32.0	NAS1149F0832P	WASHER	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) WASHER batch: m18057	MF 08-10-29
33.0	AN960JD6	Washer	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Washer batch: 6085	MF 08-10-29

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Part Number: PB674300103

Job Number:

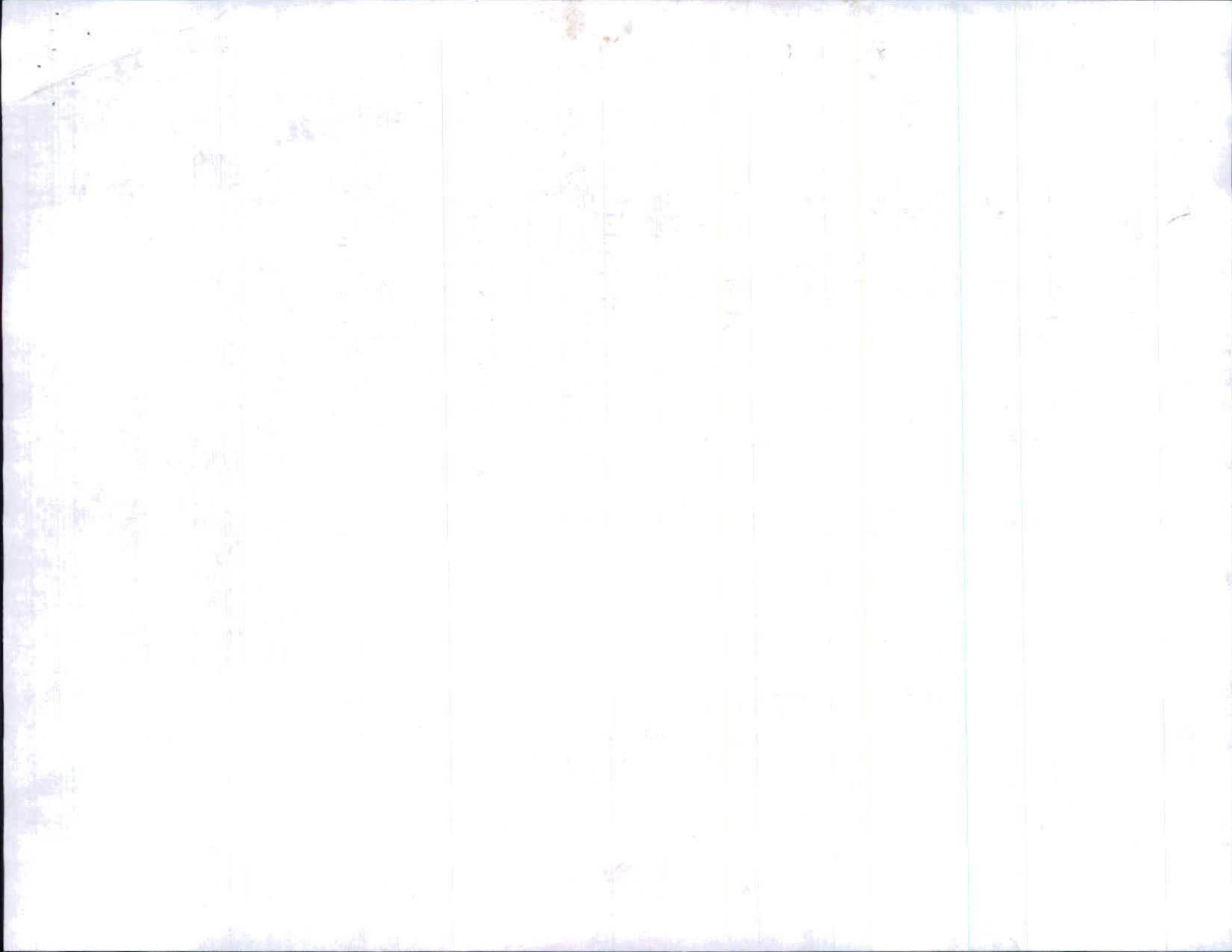


Seq. #:	Machine Or Operation:	Description :	
34.0	AN410A	Bolt	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Bolt batch: m105442x5, m101291x1, m107178x2.	MF 08-10-29
35.0	AN413A	Bolt	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Bolt batch: m109282	MF 08-10-29
36.0	AN416A	Bolt	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Bolt batch: m19278	MF 08-10-29
37.0	AN611A	BOLT	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) BOLT batch: m105558	MF 08-10-29
38.0	AN620A	Bolt	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Bolt batch: m104547	MF 08-10-29
39.0	AN813A	BOLT	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) BOLT batch: m108986x2, m18180x6	MF 08-10-29
40.0	BSP43	RIVET	
		Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s) RIVET batch: m109119	MF 08-10-29

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Job Number:		
Seq. #:	Machine Or Operation:	Description :
41.0	CR3213405	cherry rivet 
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) cherry rivet batch: m104214	MF 08-10-29.
42.0	MS17984C413	PIN, QUICK RELEASE 
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PIN, QUICK RELEASE batch: m18119x3, m108986 x1	MF 08-10-29.
43.0	MS17984C418	PIN, QUICK RELEASE 
		
	Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s) PIN, QUICK RELEASE batch: m108986	MF 08-10-29
44.0	30345T21	LANYARD 
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) LANYARD batch: m107827	MF 08-10-29
45.0	30345T24	LANYARDS 
		
	Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s) LANYARDS batch: m108390 x9, m108913 x3	MF 08-10-29
46.0	240107	SPRING SLOTTED PIN 
		
	Comment: Qty.: 9.0000 Each(s)/Unit Total : 36.0000 Each(s) SPRING SLOTTED PIN batch: m102940 x30, m17850 x6,	MF 08-10-29
47.0	3408A98	DETENT BALL SPRING PLUNG 
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) DETENT BALL SPRING PLUNG batch: m102812 x3, m17828 x1	MF 08-10-29



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Job Number:



Seq. #: Machine Or Operation:

Description :

48.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



PL 08.10.29



(2)

Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per dwg and use 242 threadlock A/R shown on dwg PB67-43001 page 2.
242 THREADLOCK batch: m109687

SAD /
F1/MZ

08/10/29

49.0 QC5

INSPECT WORK TO CURRENT STEP



S08.10.29 (72)

Comment: INSPECT WORK TO CURRENT STEP

50.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: _____

PPP 41184 PPA 41183

PL 08/10/30 (2)

51.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/30 (2)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



X- 47.1 - Add PB6743001-305 x2: B 40915 x1, B 40063 x1, B 42655 x1

47.2 - Add D3449-1
B 41617 x2: MF 08-10-29

MF 08-10-30

REFERENCE ONLY

SEE SEPARATE PARTS LIST B67-43001PL

MATERIAL:	SHEET NUMBER: SPEC. ITEM		DRAWN BY: <i>R. W. W.</i>	DATE: 1/21/25	PREMIER AVIATION, INC.
	SHEET NUMBER: REV. NUMBER				
ELEVATION	ANGLES		CHECKED BY: <i>RICK REYNOLDS</i>	DATE: 1/21/25	2801 Aviation Parkway, Grand Prairie, Texas 75050
	1-1A	1-1B			
FRONT	VIEW:		APPROVED BY: <i>WALT HAWKER</i>	DATE: 1/21/25	STYLING:
	1-1A	1-1B			
TOP	VIEW:		PACKAGED BY:	DATE:	BLADE FOLD KIT
	1-1A	1-1B			
METHOD DRAWN BY: PROJECT ENGINEER					
DISCLOSURE: B67-43001					

ORIGINAL

REFERENCES

1. 1960

2. 1960

3. 1960

4. 1960

5. 1960

6. 1960

7. 1960

8. 1960

9. 1960

10. 1960

11. 1960

12. 1960

13. 1960

14. 1960

15. 1960

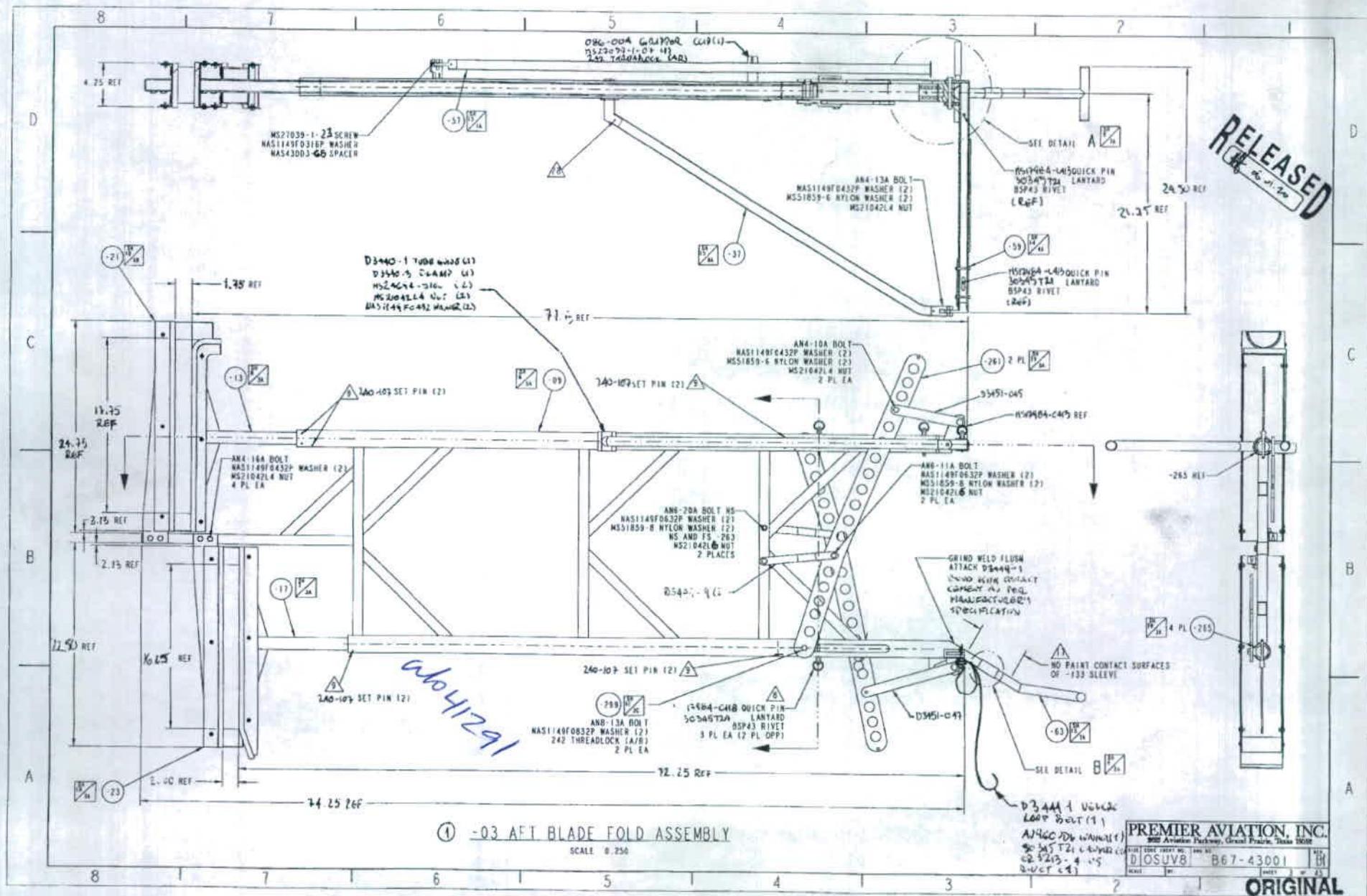
16. 1960

17. 1960

18. 1960

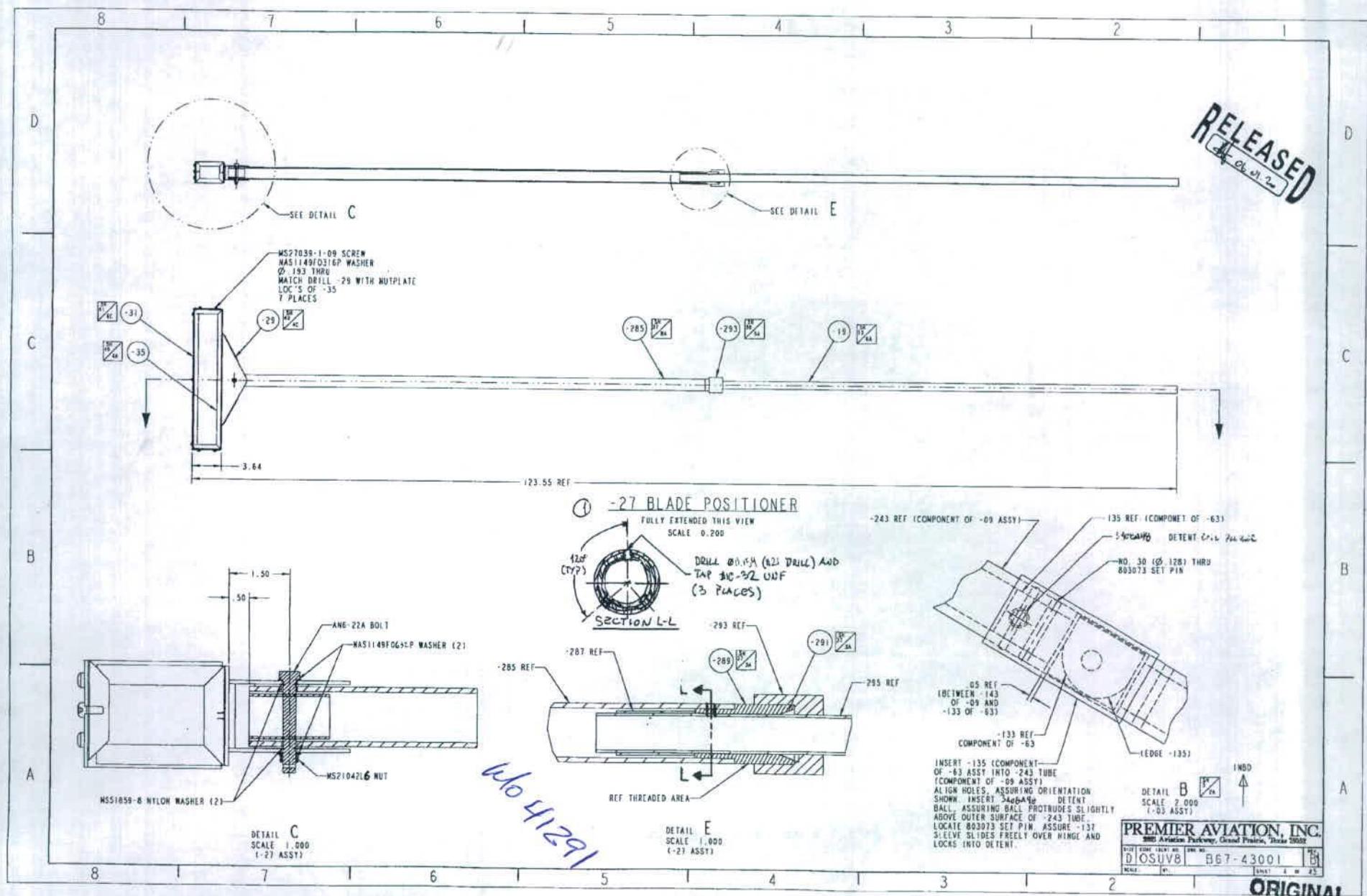
19. 1960

20. 1960

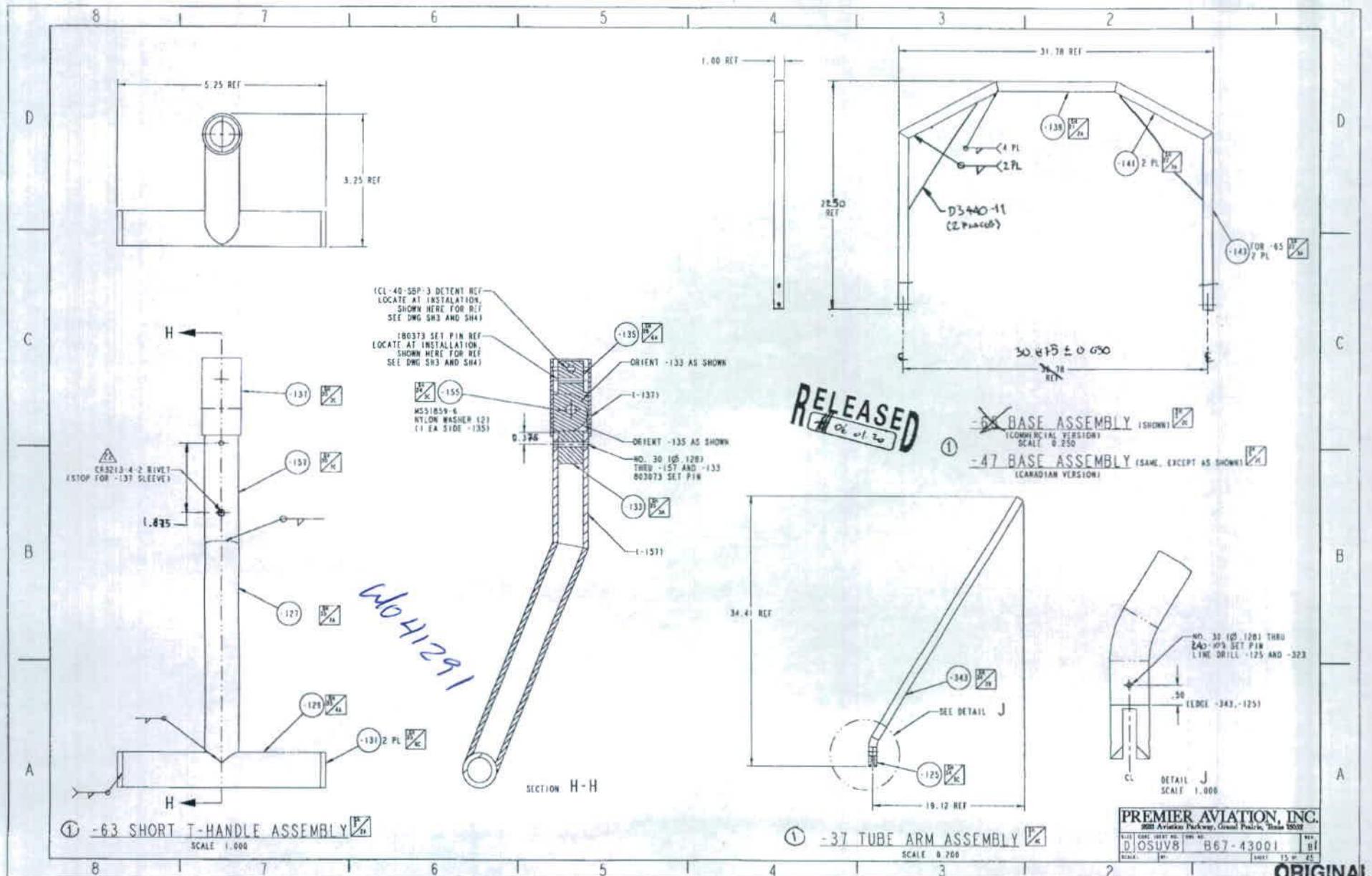


REFERENCE ONLY

RELEASED
4-26-01-2



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